BG Drive Line Service Center



PN 938 OPERATING INSTRUCTIONS

- 1 Insert open-end hose into container of new BG gear lubricant. Insert long clear braided drain hose into used fluid container. If an additive is to be used, insert short braided hose on the front of the unit into the BG additive container.
- 2 Remove fill plug from component being serviced and select appropriate transfer adaptor tube. Always use the largest possible tube that will fit into the deepest part of the component. Insert the transfer adaptor tube into the component until it hits bottom in the deepest part of the component. Attach transfer adaptor tube to the service hose.
- 3 Be sure power switch is set to "O" (off). Connect BG Drive Line Service Center to appropriate power source. To drain used fluid, turn both control knobs to "D" and power switch to "I" (on). Note: If the supply cord is damaged, it must be replaced by an authorized BG Representative in order to avoid a hazard.
- 4 When air bubbles appear in the clear braided drain hose, the component has been drained of fluid. Allow pump to run for another 20–30 seconds to purge service hose of all used fluid.
- 5 Turn power switch to "O" (off). If an additive is to be installed, turn the top control knob to "FA" and the bottom control knob to "F". Be sure short clear braided hose is securely in the additive container. Install additives before lubricant. If only gear lubricant is to be installed, turn the top control knob to "FL".
- 6 Turn power switch to "I" (on). After additive in installed, turn the top control knob to "FL" to install gear lubricant without turning power switch to "O" (off).
- 7 When fluid begins to show at the fill plug, turn power switch to "O" (off) and remove transfer adaptor tube. Clean area around fill plug and check seal if installed. Clean fill plug, install securely.

